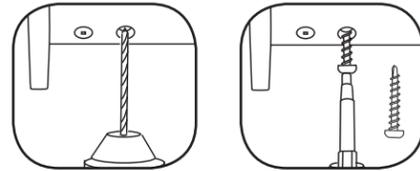


**Finishing Connections**

On bottom of railing use (2) screws on either side of a connector ring or (2) screws on a return.



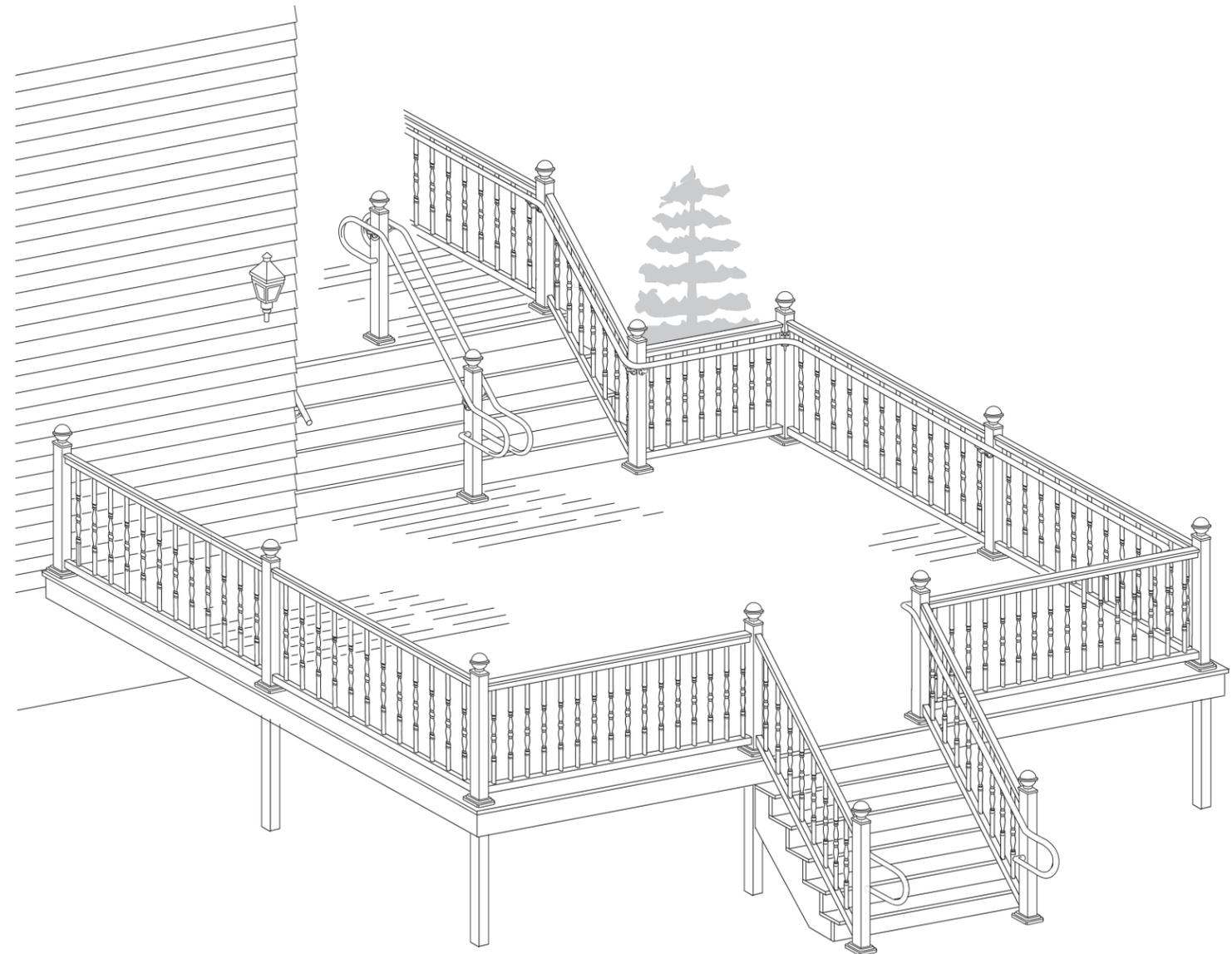
1. Drill a thru hole using a 5/32" bit. (Do not rely on self drilling capabilities of the connector screws).
2. Using the #10 x 1" connector screw provided, fully seat into the counter sink.

Determine the length to cut the handrail which is joined to the modified post return, by inserting the next piece of railing or elbow into the corner and laying it over the adjacent piece on the other side of the corner. This will establish a mark to cut the railing.

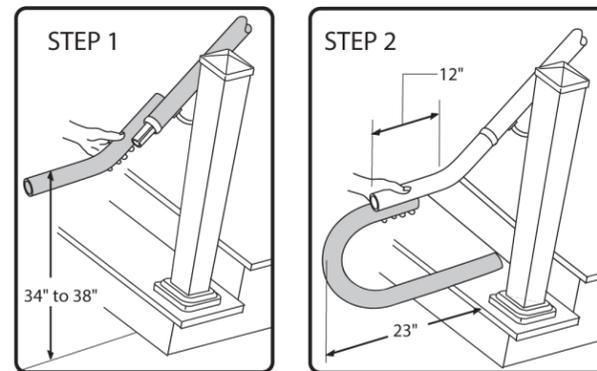
The post bracket must first be installed so that the piece inserted into the corner will lie on the bracket to establish a proper positioning.

Using a connector, join the corner with the railing cut in previous step and secure to the bracket as shown.

The 1 1/2" system complies with ADA Requirements. Properly installed, system exceeds current ICC test requirements.



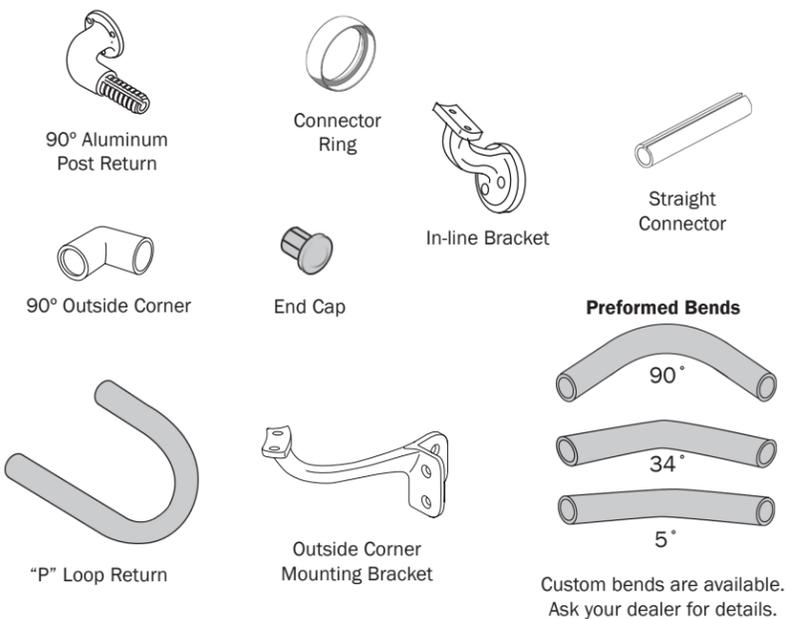
**"P" LOOP INSTALLATION**



With corner now in place, determine the height of the in-line brackets on a step railing installation by holding a piece of railing in line with the elbow and parallel to the primary railing.

Typically, the secondary railing will be below the level of the primary railing. Install in-line brackets with screws, putting brackets on every post. Continue until ground level post is reached. At this point railing will be terminated in one of a number of ways: either by end capping a straight rail, end capping an elbow, or by using the "P" loop return to meet certain municipal requirements (see options, above).

**Secondary Handrail Components**



- These directions are only a guide and may not address every situation.
- Always wear proper safety equipment while assembling and installing.
- The installer should obtain all required building permits and follow all installation procedures in accordance with applicable building code requirements.
- Key-Link Fencing and Railing Inc. shall not be held liable for improper or unsafe installations.
- Applying paint, other than Key-Link's touch up paint, will void your warranty.
- To ensure proper coverage by our warranty please visit our website and complete the warranty form and mail to: Key-Link Fencing & Railing, Inc., 150 Orlan Road, New Holland, PA 17557

**Corner A** Measure from the floor to the top of the bracket. Height should be railing height less 2 inches. Mark post and install brackets.

Align elbow so that there is equal distance from one side of the elbow to the existing railing, as with the other side.

Make sure that the elbow is flat, drill pilot holes and secure with screws.

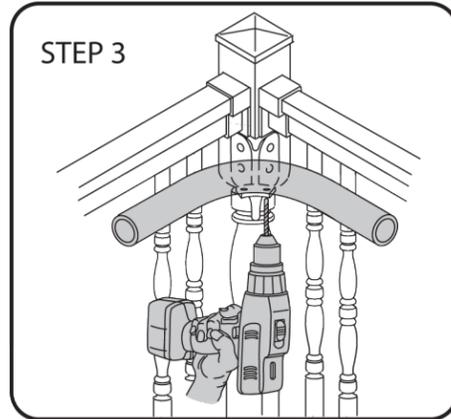
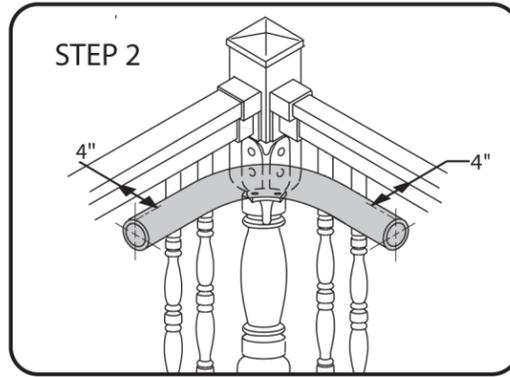
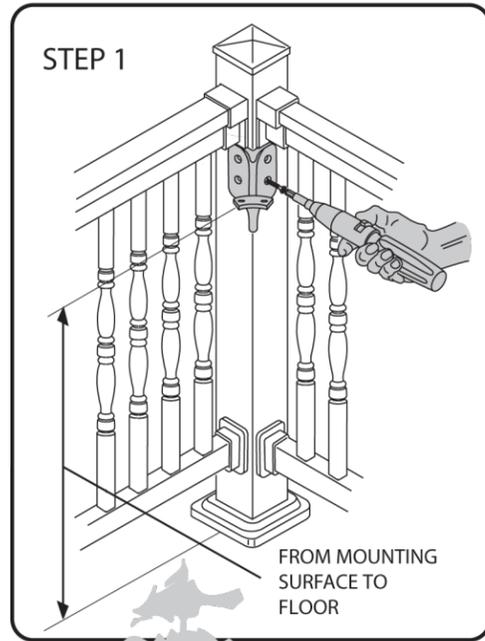
**Screw and Pilot Bit Recommendations:**

Into Post (A, Step 1) Screw #12 x 1" using a 5/32" Pilot Bit - Phillips Bit P2

Into Hand Rail (A, Step 3) Screw #12 x 1" - Pilot Bit 5/32" - Phillips Bit P2

Into Connector (B, Step 3) Screw #10 x 1" - Pilot Bit 5/32" - Phillips Bit P2

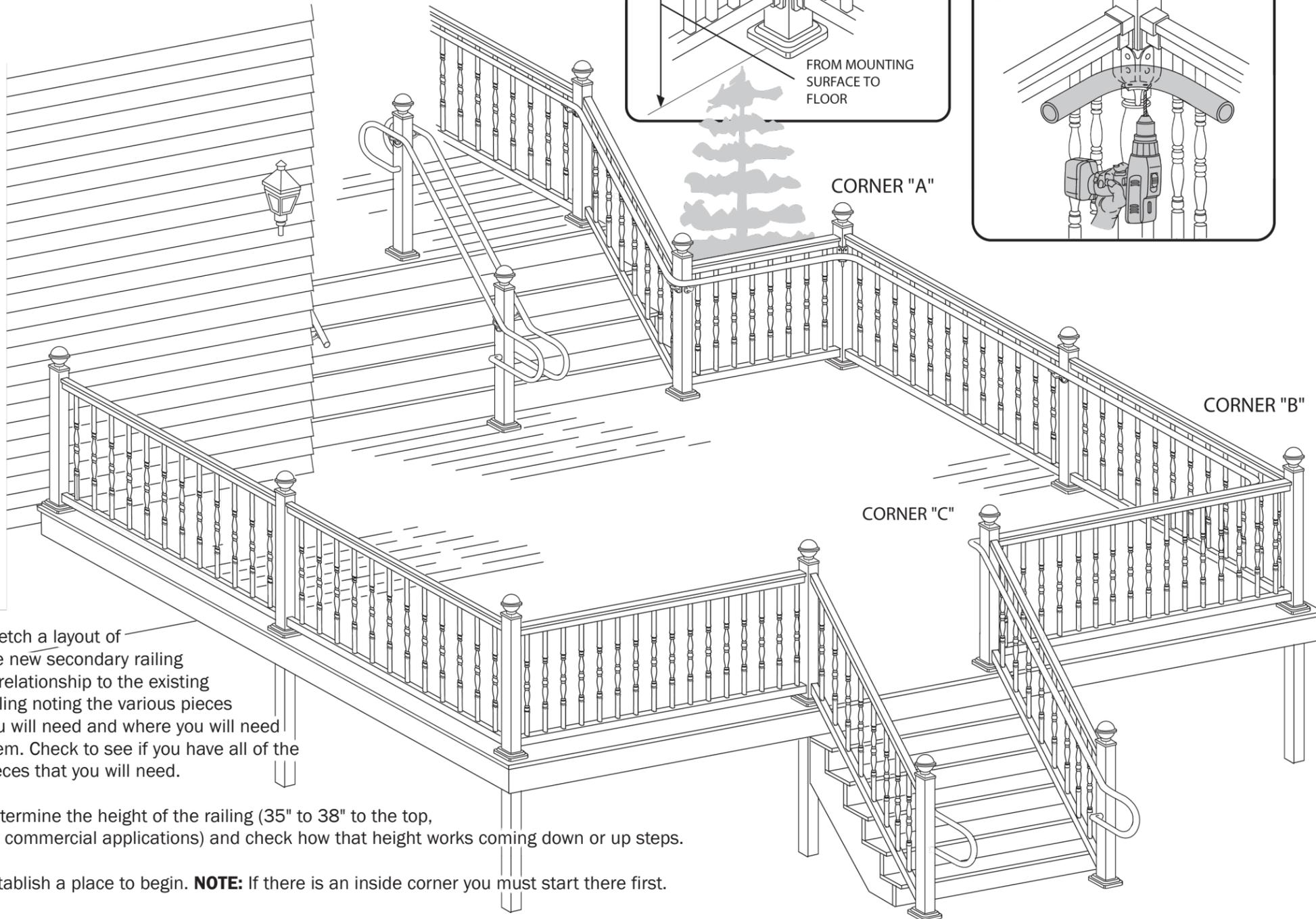
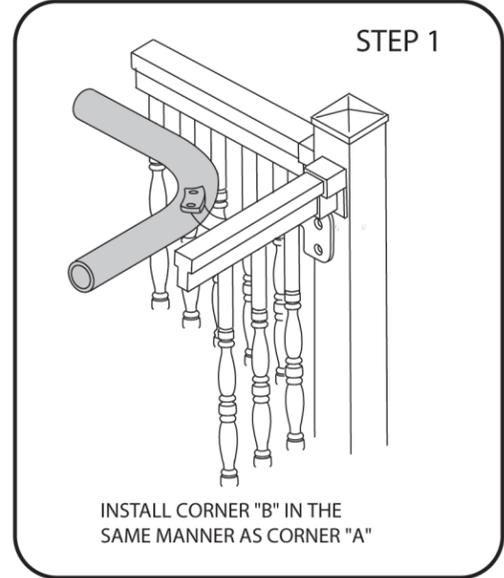
**CORNER "A"**



**CORNER "B"**

**Corner B** Install elbow using the same instructions as Corner A.

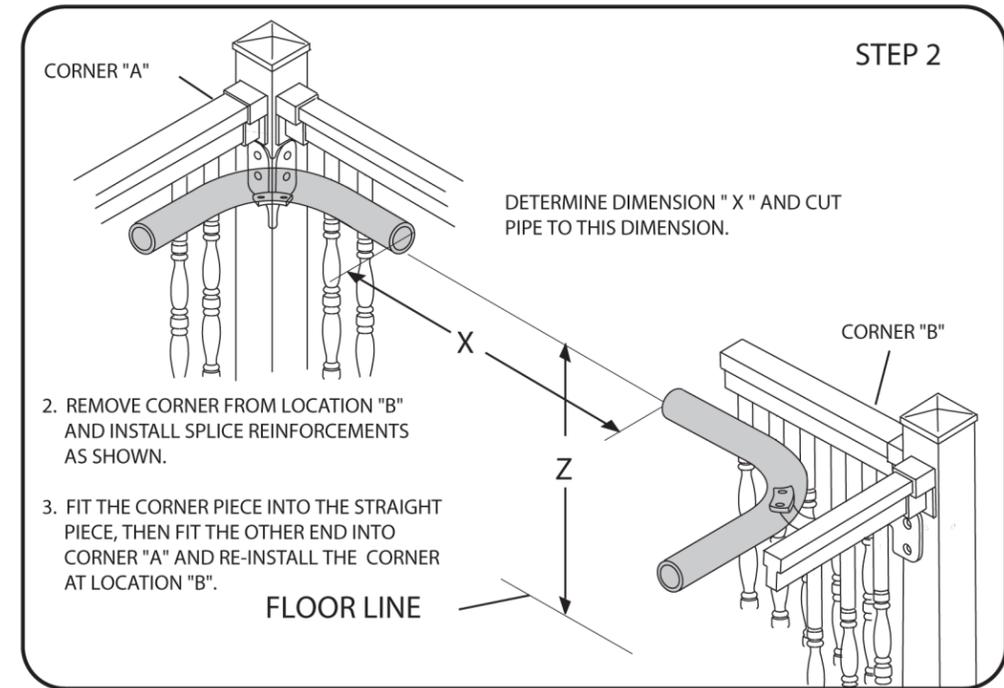
**Hand Rail** Measure distance between corners A and B (as shown). Add required pieces to corners using connectors. Pump pliers or vise grips can be used to fit connectors into the hand rail as well as tapping, as required, with a heavy rubber mallet. Final length may need to be cut for exact fit. Remove Corner B and fit together with handrail. Return Corner B to bracket and secure with screws.



Sketch a layout of the new secondary railing in relationship to the existing railing noting the various pieces you will need and where you will need them. Check to see if you have all of the pieces that you will need.

Determine the height of the railing (35" to 38" to the top, for commercial applications) and check how that height works coming down or up steps.

Establish a place to begin. **NOTE:** If there is an inside corner you must start there first.



Where ever two ends of secondary handrail are joined, either to each other or to elbows, tighten the joint by drilling a 5/32" thru hole and securing with screws. Make sure screw heads are smooth. (See next page, Finishing Connections)

